

Boiler Erector Certificate

Timeline: 30 days

Common Checklist of documents to be submitted for all categories:

S. N.	Document Code	Document Type	Is Document Type Mandatory	Issued By	Document Name	Is Document Mandatory	Comment	Check points
1	UK-DCL-288	Drawing / Maps	Yes	Self	Manufacturing drawings (of works already carried out)	Yes		Whether previously approved drawings uploaded?
2	UK-DCL-289	Report (DPR, Technical, Financial)	Yes	Self	Particulars of Materials, Design and Construction of Boilers	Yes		Whether related approved paper uploaded?
3	UK-DCL-30	Miscellaneous Document	Yes	Directorate of Treasuries, Pension & Entitlements	Treasury Challan	Yes	Applicable only if there is any pending fees	Whether payment made in right head, challan is of current financial year and the amount is as per prescribed fee

Class-I Boiler Manufacture:

S. N.	Document Code	Document Type	Is Document Type Mandatory	Issued By	Document Name	Is Document Mandatory	Comment	Check points
1					Degree in mechanical or Production or Power Plant or Metallurgical engineering of owner or permanently employed engineer on its rolls with at least			

					5 years of experience in an organisation engaged in fabrication, erection, repair or maintenance and quality control of boilers			
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Class- II Boiler:

S. N.	Document Code	Document Type	Is Document Type Mandatory	Issued By	Document Name	Is Document Mandatory	Comment	Check points
1					Diploma in mechanical engineering or permanently employed engineer on its rolls with at least 3 years of experience in an organisation engaged in fabrication, erection, repair or maintenance and quality control of boilers			

Class-III Boiler:

S. N.	Document Code	Document Type	Is Document Type Mandatory	Issued By	Document Name	Is Document Mandatory	Comment	Check points
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1					Experience letter of at least 3 years in repair, maintenance, operation, erection or inspection of boiler or permanently employed welders as per the provisions of these regulation			
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Special Class Boiler repairer:

S. N.	Document Code	Document Type	Is Document Type Mandatory	Issued By	Document Name	Is Document Mandatory	Comment	Check points
1					Degree in mechanical or welding engineering of owner or permanently employed engineer on its rolls along with specialised experience in welding technology for a minimum period of three years			
					Certificate for carrying out Tungsten Inert gas welding			

"FORM XVIII

[see regulation 392(4)]

QUESTIONNAIRE FORM FOR REPAIRER OF BOILERS/ECONOMISER/STEAM LINE/FEED WATER LINES ETC. UNDER THE INDIAN BOILER REGULATIONS, 1950

1. (a) Registered name of the firm and its permanent address
- (b) Address of the Workshop:
2. Year of establishment
3. Classification applied for—
 - (a) Special Class (For any Boiler Pressure)
 - (b) Class I (For Boiler Pressure upto 125 kg./cm²)
 - (c) Class II (For Boiler Pressure upto 40 kg./cm²)
 - (d) Class III (For Boiler Pressure upto 17.5 kg/cm²)
4. Type of jobs executed by the firm earlier, with special reference to their maximum working pressure, temperature and the materials involved, with documentary evidence
5. (a) Whether the firm has ever been approved by any Boilers' Directorate/Inspectorate? If so, give details
- (b) Has your request for recognition as a Repairer under IBR been rejected by any Authority? If so, please give details.....
6. Whether having rectifier/generator, grinder, general tools and tackles, dye penetrant kit, expander and measuring instruments or any other tools and tackles under Regulation 392(5)(i).

7. Detailed list of technical personnel with designation, educational qualifications & relevant experience (attach copies of documents) who are permanently employed with the firm
8. How many working sites can be handled by the firm simultaneously?.....
9. Whether the firm is prepared to execute the job strictly in conformity with the regulations and maintain a high standard of work?.....
10. Whether the firm is prepared to accept full responsibility for the work done and is prepared to clarify any controversial issue, if required?.....
11. Whether the firm is in a position to supply materials to required specification with proper test certificates if asked for?
12. Whether the firm has an internal quality control system of their own? If so, give details.....
13. List of Welders employed with copies of current certificate issued by a Competent Authority under the Indian Boiler Regulations, 1950.

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Date

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*Name & Signature of the authorised signatory
of the firm with stamp*

Note 1: The recognition of the firm as a repairer shall be for a period of two years, thereafter they shall apply for renewal of their recognition at least two months before the expiry of the said period.

Note 2: In case the repairer is found indulging in violating the provisions of the Act/Regulations knowingly or unknowingly, the firm shall be blacklisted under intimation to Chief Inspectors or Directors of Boilers of all the States/Union Territories and renewal shall not be done in any case."

Cost:

S.no	Class of Erector	Fee for recognition (INR)
1.	Special Class	15,000
2.	Class I	10,000
3.	Class II	5,000
4.	Class III	2,500